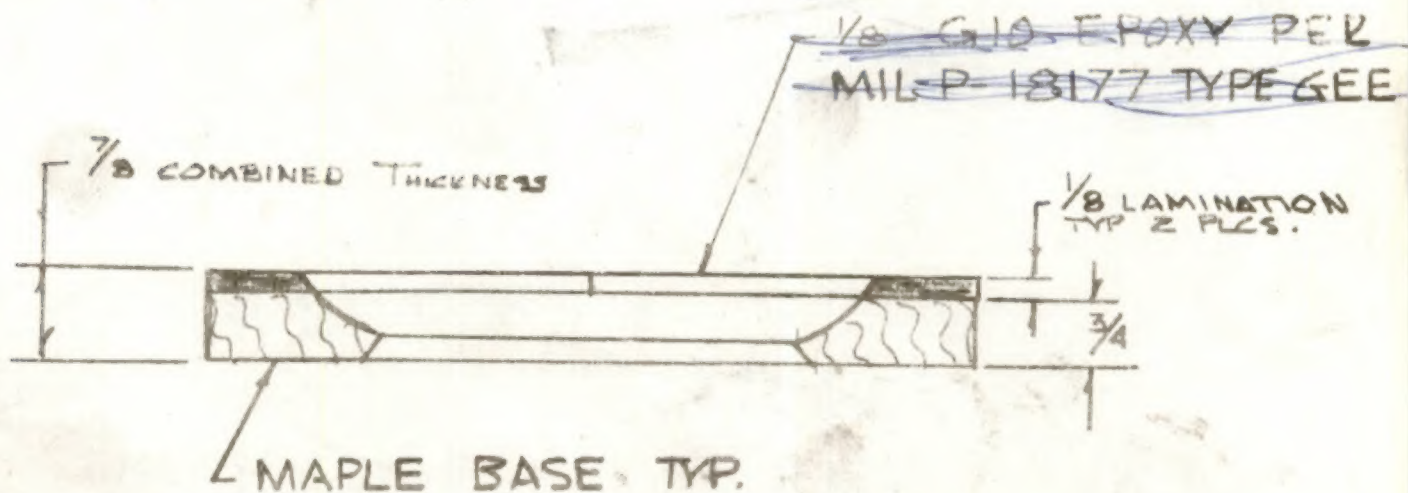
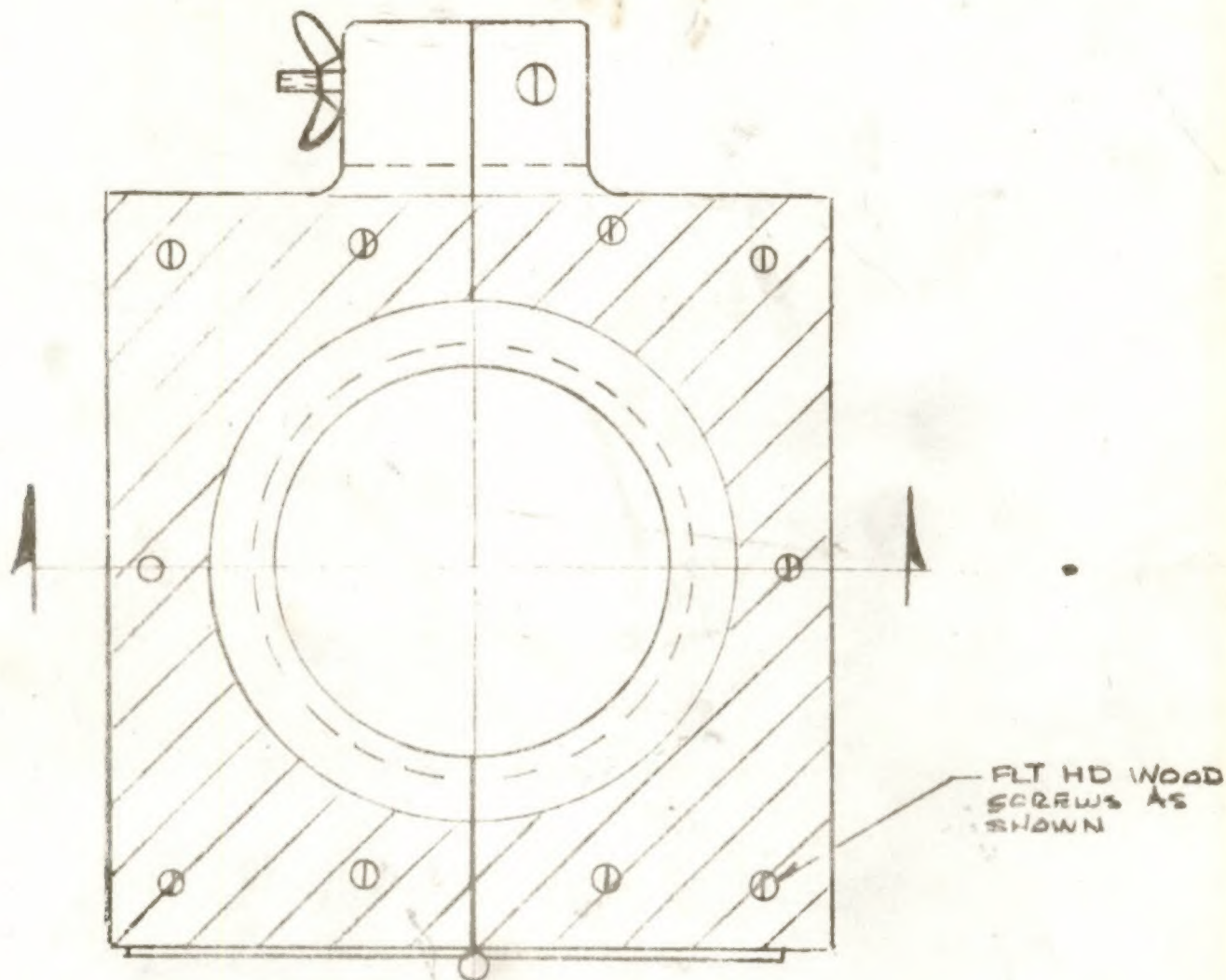


SUGGESTED DEVIATION (ALVIRE)

P/N 47-300-001-1T222

SMDAR # V13020





BELL *Helicopter* CORPORATION  
FORT WORTH, TEXAS

# ENGINEERING

|                    |          |       |   |
|--------------------|----------|-------|---|
| SER. NO.           | 47A-3613 | SHEET | 1 |
| REISSUE            |          | OF    | 1 |
| DRAWINGS AFFECTED  |          | C/L   |   |
| 47-300-001-1 T-222 |          | A     |   |

AUTHORITY FOR CHANGE

P.C.A. NO.

L.E.T.A.R. NO.

OTHER:

TYPE

☒ CHANGE

☐ STOP ORDER

☐ TEMPORARY DEVIATION

☐ PROD. EPR  
LAB. EPR

☐ TEST  
H.E.S.

☐ RELEASE  
PROCESS

CLASS OF CHANGE

☐ A ☐ B ☐ C ☐ D ☐ E ☐ F ☐ G-1 ☐ G-2 ☐ G-3 ☐ G-4

TO PERMIT COMMERCIAL PARTS TO BE USED AS ALTERNATES

|      |           |             |           |                     |                          |             |
|------|-----------|-------------|-----------|---------------------|--------------------------|-------------|
| ITEM | TOTAL QTY | PART NUMBER | PART NAME | MFR. NAME & ADDRESS | STOCK DIM'S MAT'L & SPEC | NO. PER A/C |
|------|-----------|-------------|-----------|---------------------|--------------------------|-------------|

FOR EPR USE ONLY

DESCRIPTION/SKETCH 47-300-001-1 T-222

FIXTURE, CONTROL STICK  
CENTERING

ADDED PROVISIONS FOR SUBSTITUTING  
COMMERCIAL HARDWARE IN PLACE OF  
DETAILS 6 & 8 ON DWG.

|                |      |            |      |                              |                         |                                       |      |  |
|----------------|------|------------|------|------------------------------|-------------------------|---------------------------------------|------|--|
| PART/ASSY. NO. |      | ADD        | REM. | CHG                          | ENGINEERING DISPOSITION |                                       |      |  |
| PREPARED BY    | DATE | CHECKED BY | DATE | STRESS                       | DATE                    | WEIGHTS                               | DATE |  |
| GROUP ENGINEER | DATE | D.E.R.     | DATE | CUSTOMER                     | DATE                    | PROJECT ENGINEER                      | DATE |  |
| FOR EPR'S ONLY |      | DATE REQ'D |      | 1. MANUFACTURING EFFECTIVITY |                         | 2. ENGINEERING PRODUCTION EFFECTIVITY |      |  |
| NOTIFY         |      |            |      |                              |                         | SERVICE TOOL                          |      |  |





BELL  
HELICOPTER COMPANY  
POST OFFICE BOX 482 - FORT WORTH, TEXAS 76101 A COMPANY

# ENGINEERING ORDER

CODE IDENT. NO. 97499

AUTHORITY FOR CHANGE

P.C.A. NO.

E.W.A. NO. 6360C1201B

S.I.A.R. A-47671

REASON:

☒ CHANGE

☐ RELEASE

☐ PROCESS

☐ TEST

☐ HES

SER. NO.

47SP-289

SHEET

1

CLASS OF CHANGE

IIa

EO REISSUE LTR.

OF

1

ENG'R'G WORK ORDER

6360

DRAWINGS AFFECTED

DRAWING CHANGE LTR.

EO NOT INCORP.

EO INCORP.

DRAWING TITLE

47-300-001-1T-222 A

FIXTURE CONTROL STICK  
CENTERING

ADD NEXT AVAILABLE FLAG NOTE  $\Delta$  TO READ

$\Delta$  FOR ALTERNATE MATERIAL USE

299-947-075

ADD FLAG NOTE  $\Delta$  ADJACENT TO -1 & -4  
IN P/L.

| STATUS                    | PART/ASS'Y NO. | ADD.    | REM. | CHG.           | ENGINEERING DISPOSITION |                         |  |            |  |                 |  |
|---------------------------|----------------|---------|------|----------------|-------------------------|-------------------------|--|------------|--|-----------------|--|
| SIGNATURE                 |                | DATE    |      | SIGNATURE      |                         | DATE                    |  | SIGNATURE  |  | DATE            |  |
| PREPARED BY J.L. METZ     |                | 11/4/74 |      | STRUCTURES     |                         |                         |  | MET. DES.  |  |                 |  |
| GROUP ENG'R               |                |         |      | CUSTOMER       |                         |                         |  | WEIGHTS    |  |                 |  |
| CHECKED BY                |                |         |      | D.E.R.         |                         |                         |  | PROJ. ENG. |  | 11/4/74         |  |
| MANUFACTURING EFFECTIVITY |                |         |      |                |                         | ENGINEERING EFFECTIVITY |  |            |  |                 |  |
|                           |                |         |      |                |                         |                         |  |            |  |                 |  |
| RELEASE INFORMATION       |                |         |      | CHANGE CONTROL |                         | SPARES                  |  | MFG. BOARD |  | ENGR. REL. DATE |  |